



Modification DOSOMAT 406C

Introduction

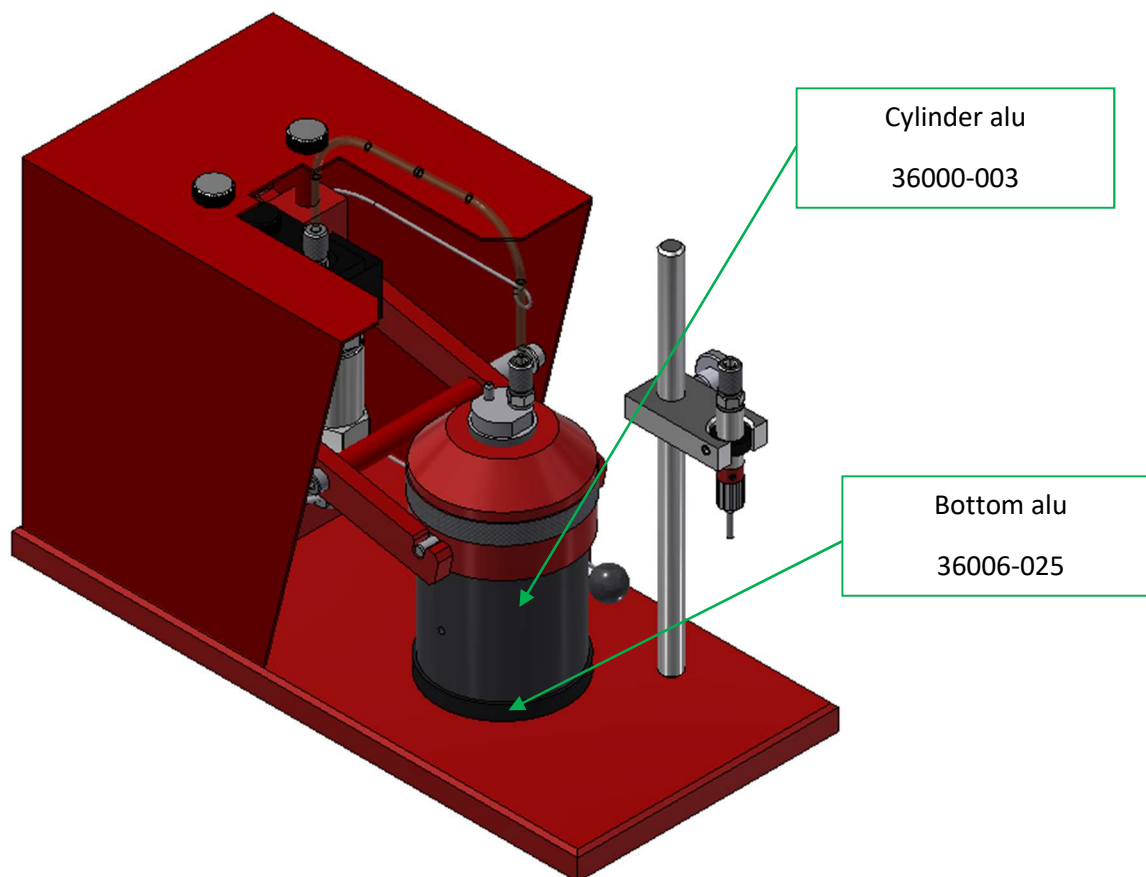
The previously used plastic bottle for Dosomat 400C now is replaced by new plastic bottle (slightly different height). This replacement requires some modifications, which are herewith described.

At which point is change of cylinder required:

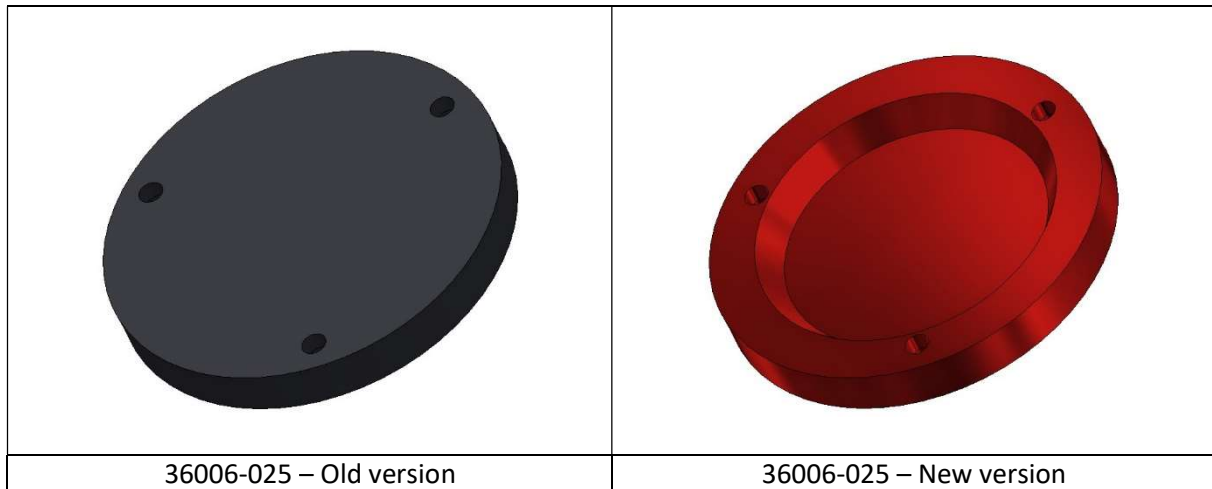
Change of cylinder is required as soon you are using the new plastic bottle and on Dosomat still alu cylinder in black installed (previous).

Replacement kitl :

- 1x bottom Alu red with slot (36006-025)



36006-001C – DOSOMAT 406C	Old version	New version
validity	December 2007 – April 2020	April 2020 - ...
Item number plastic bottle	802100	802100B
Item number bottom with slot	36006-025	36006-025
Depth of slot	without	4mm
Color of Cylinder alu	Black	Red

Replacement part Bottom Alu**Proceeding**

In order to replace the alu-cylinder 36000-003 first cut the pneumatic air supply to the equipment. Further proceeding the same as for re-fill operation. The cylinder can be dismantled by unscrewing the 3 screws from base plate.

New Bottom (red with slow) now can be mounted on the cylinder (recommended torque appr. 1.5Nm). Attention, please make sure that the cylinder is well orientated. Inclusion of dust and other contamination between cylinder and base plate to be avoided.

Compatibility

The new Alu-cylinder (red) is compatible with previous plastic bottle as well as with new plastic bottle.

Modification Kit

The modification kit can be ordered with item number 36006-025 at Hormec Technic SA.